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- 1) Remove 8 bolts that mount factory bumper and tow hooks to truck frame. Discard all bolts **except** 2 that bolt under truck frame. (see figure 1)
- 2) Slide bracket through tow hook cutout and place on the outside of the truck frame. Secure in place through top 4 holes with $(4) \frac{1}{2}$ " x 5 " bolts provided. Install tow hook through frame and secure with $(2) \frac{1}{4}$ " x 5 " bolts provided. Here two
- with (2) $\frac{1}{2}$ " x 5 " bolts provided. Use two $\frac{1}{2}$ " washers as spacers between bracket and truck frame. (see figure 2)
- 3) Install bolts that were retained from step 1 through truck frame and tow hook. Tighten all bolts with 75 lbs of torque.

Chevrolet 2007-2008 2500HD/3500HD Grille Guard Installation Instructions



Figure 1

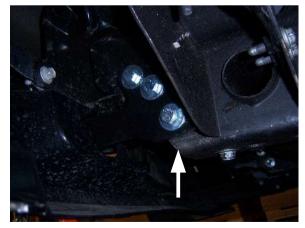


Figure 2

- 4) Lift grille guard over the brackets , ensuring that brackets are to the inside of the uprights and secure with (6) $\frac{1}{2}$ " x 1 $\frac{1}{2}$ " bolts provided. Adjust grille guard and check that it is level vertically and tighten bolts with 75 lbs of torque. (see figure 3)
- 5) Lift hood and remove 8 plastic factory tabs that secure radiator cover in place. Retain hardware and set cover to the side for future installation. (see figure 4)
- 6) Remove 2 bolts that are on top of the truck frame. Retain bolts. (see figure 5)





Figure 3



Figure 4

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- 7) Slide top bracket under truck grille and align holes. Secure in place with bolts removed in step 6. Secure opposite end of bracket to the grille guard upright using (2) ½" x 1 ½" bolts provided. (see figure 6 and 7)
- 8) Tighten bolts with 75 lbs of torque.
- 9) Install radiator cover removed in step 5 using hardware retained.

Installation Kit Provided:

- (1) Bottom Bracket left
- (1) Bottom Bracket right
- (1) Top Bracket left
- (1) Top Bracket right

- (6) 1/2" x 5" hex bolts
- (8) ½" x 1 ½" hex bolts black
- (8) 1/2" flat washers black
- (6) 1/2" hex nuts
- (8) ½" hex nuts black
- (8) 1/2 " flat washers



Figure 6



Figure 7